STONHARD

STONGARD TM

PRODUCT DESCRIPTION

Stongard TM is a durable, elastomeric, traffic bearing membrane installed at 1.5 to 2 mm, depending on the conditions of use. This high build system provides a durable, UV stable, waterproof system suitable for various areas of parking structures, as well as a variety of other traffic bearing applications. Stongard TM exhibits excellent chemical resistance to road salts and petroleum based products.

OPTION – PARKING RAMPS

When installing Stongard TM on parking ramps or helical risers in parking structures, aluminium oxide is broadcast into the system at a minimum of 1.75 mm for maximum slip resistance and wearability.

VOC RESTRICTED APPLICATIONS

Contact Stonhard Technical Service for VOC and odour compliant topcoat options.

PACKAGING

Stongard TM is comprised of Stonchem 441, UT Medium Texture and Stonseal GS6. Each unit consists of:

Stonchem 441

15 gallon unit:

- (1) 5 gallon pail of Isocyanate
- (2) 5 gallon pail of Polyol

Texture

2 bags UT Medium texture aggregate

Stonseal GS6 (pigmented)

3.25 cartons each containing:

- I foil bag of Isocyanate
- (1) I gallon can of Polyol

Stonchem 441

150 gallon unit:

- (1) 50 gallon drum of Isocyanate
- (2) 50 gallon drums of Polyol

Texture

20 bags UT Medium texture aggregate

Stonseal GS6 (pigmented)

32.5 cartons each containing: I foil bag of Isocyanate

(I) I gallon can of Polyol

PHYSICAL CHARACTERISTICS

Tensile Strength	18 N/mm ²
(ASTM D-638)	
Hardness	80-84
(ASTM D-2240, Shore D)	
Abrasion Resistance	0.035 gm max weight loss
(ASTM D-4060, CS-17)	
Elongation	125%
(ASTM D-638)	
Low Temperature	
Flexibility Test	-23°C Pass
(ASTM D-522)	
VOC Content	Stonchem 441 – 0 g/l
(ASTM D-2369)	Stonseal GS6 – 234 g/l
Cure Rate	12 hours for foot traffic
	24 hours for normal operations

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary and certain test methods can only be conducted on lab made test

COVERAGE

One unit of Stongard TM @ 1.3 mm will cover approximately 44.6 $\rm m^2$ with the 15 gallon unit and 445 $\rm m^2$ with the 150 gallon unit.

STORAGE CONDITIONS

Store all components of Stongard TM between 16 to 30°C in a dry area, out of direct sunlight. BE SURE TO HANDLE AND STORE PROPERLY. The shelf life is one year in the original, unopened container.

COLOUR

Stongard TM is available in 15 standard colours. Custom colours are available upon request.

SUBSTRATE

Stongard TM, with the appropriate primer, is suitable for application over concrete, wood, brick, quarry tile, metal or Stonhard Stonset grouts. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard Representative or Technical Service.

PRIMING

All concrete surfaces must be primed with HT Primer or Stonchem Epoxy Primer. The primer should be allowed to cure prior to installing Stongard TM. For other surfaces, consult Stonhard's Technical Service Department.

MIXING

- Proper mixing is critical for the product to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing using a slow-speed drill and mixing blade.
- See Stongard TM Directions for further details.

APPLYING

- DO NOT attempt to install material if the temperature of Stongard MR components and substrate are not within 13 to 32°C. The cure time and application properties of the material are severely affected at temperatures outside of this range.
- · Material must be applied immediately after mixing.
- Detailed application instructions can be found in the Stongard TM Directions..

NOTES

- Material Safety Data Sheets for Stongard TM are available on line at <u>www.stonhard.com</u> under Products or upon request.
- Specific information regarding chemical resistance is available in the Stonseal GS6 Product Data sheet.
- A staff of technical service engineers is available to assist with installation or to answer questions related to Stonhard products.
- Requests for literature can be made through local sales representatives and offices, or corporate offices located worldwide.

IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

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